

This exploded view diagram illustrates the assembly of the front panel. The components are numbered as follows:

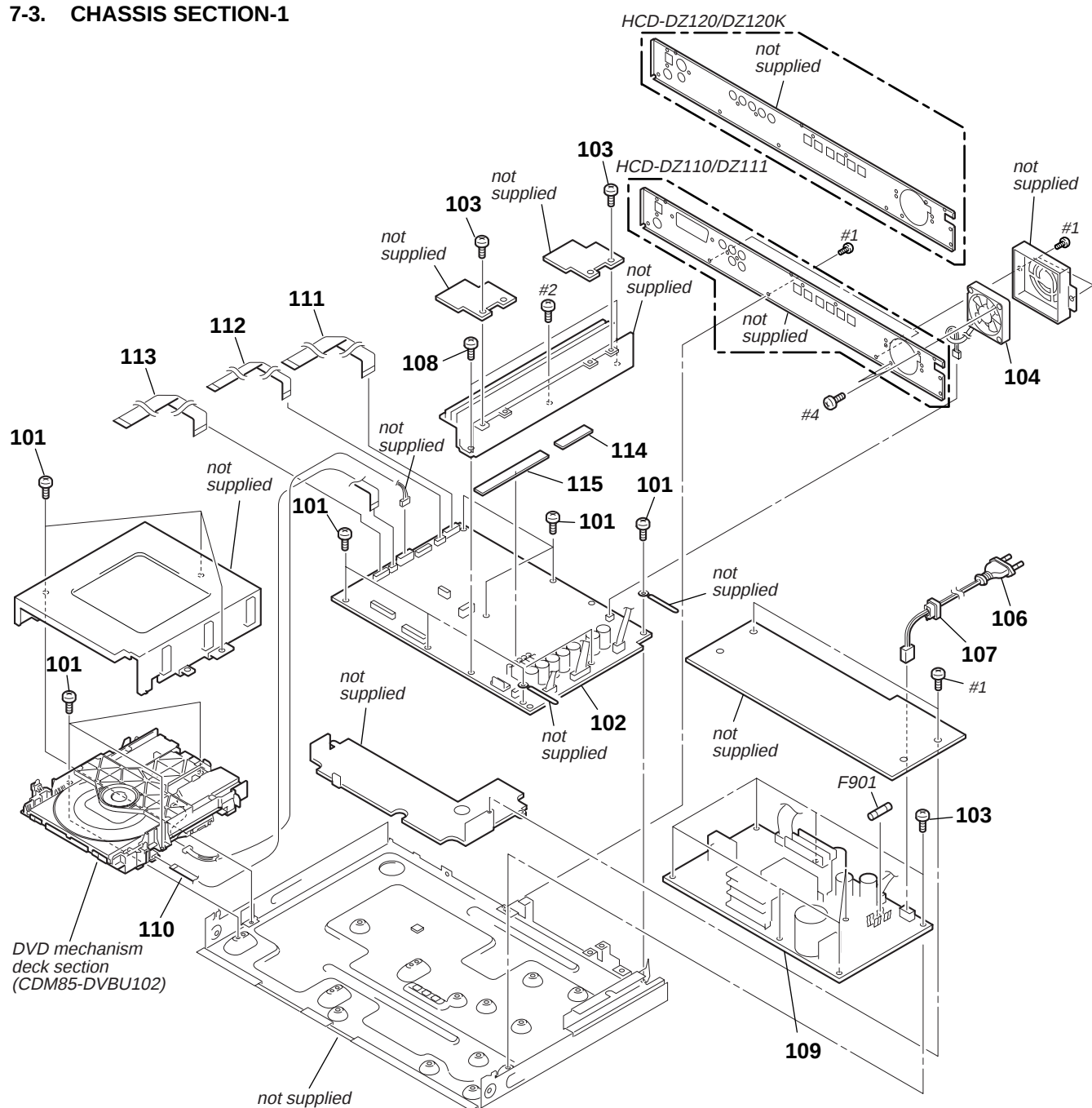
- 51**: A large cylindrical component, likely a speaker or microphone, with a note "including S800" pointing to it.
- 52**: A small cylindrical component.
- 53**: A small rectangular component.
- 54**: A long, thin rectangular component with four circular holes.
- 55**: A long, thin rectangular component with a central slot.
- 56**: A small rectangular component.
- 57**: A long, thin rectangular component.
- 58**: A small rectangular component with a "DOWEL" pin.
- 59**: A small rectangular component.
- 60**: A small rectangular component.
- 61**: A small rectangular component, with multiple instances labeled "not supplied".
- 62**: A small rectangular component.
- 63**: A small rectangular component.
- 64**: A long, thin rectangular component.
- 65**: A long, thin rectangular component.
- 66**: A small rectangular component.
- 67**: A small rectangular component.

The diagram shows the relative positions and assembly sequence of these parts, with dashed lines indicating the alignment and fit of the components.

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HCD-DZ110/DZ111/DZ120/DZ120K

Ver. 1.3

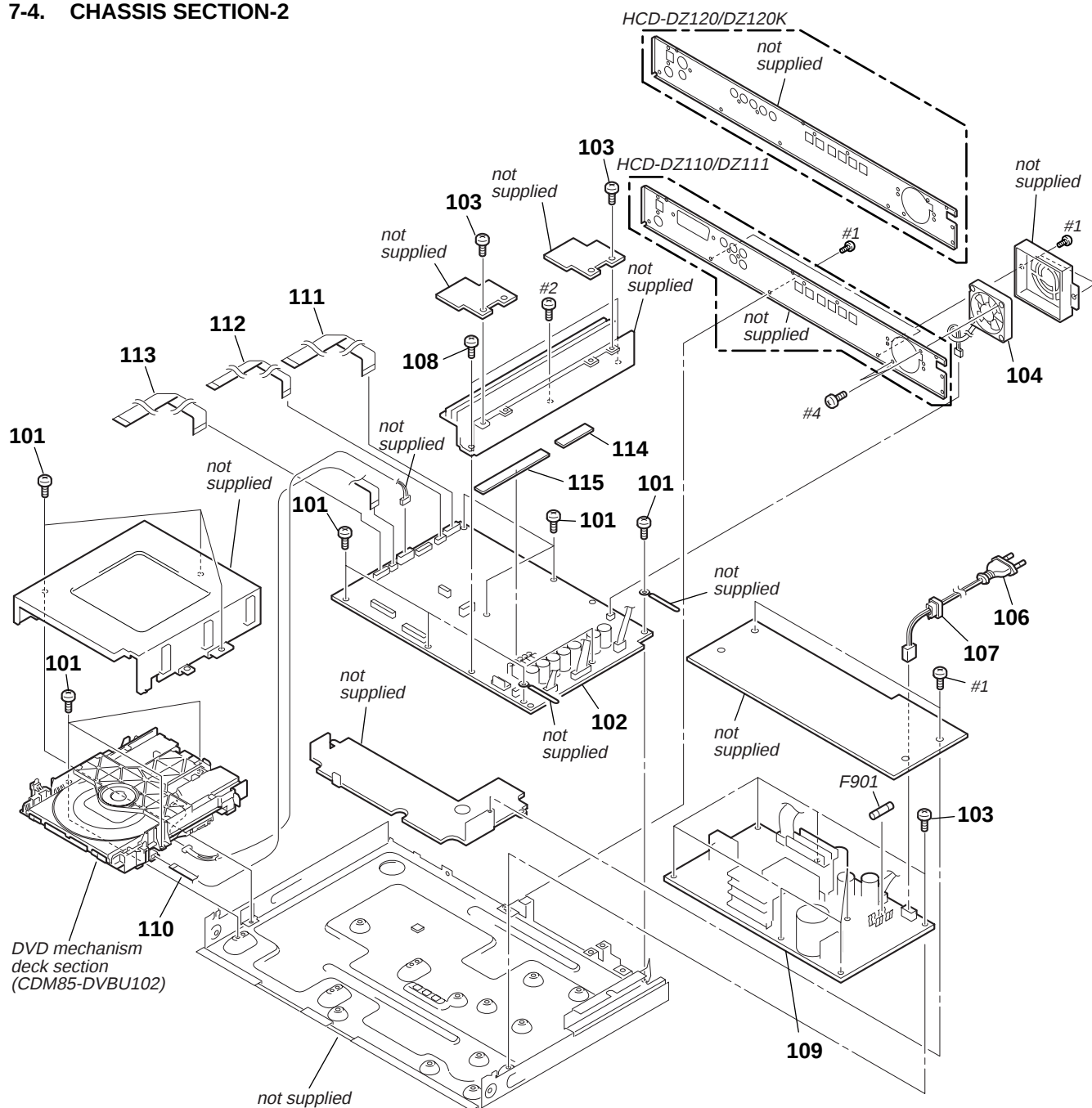
7-3. CHASSIS SECTION-1

Description

Note: If the wire (flat type) was replaced, fold it some as the wire (flat type) before replacement.

☆ New part of EEP ROM (IC1103) on the MAIN board cannot be used. Therefore, if the mounted MAIN board (A-1144-739-A, etc.) is replaced, exchange new EEP ROM (IC1103) with that used before the replacement.

7-4. CHASSIS SECTION-2

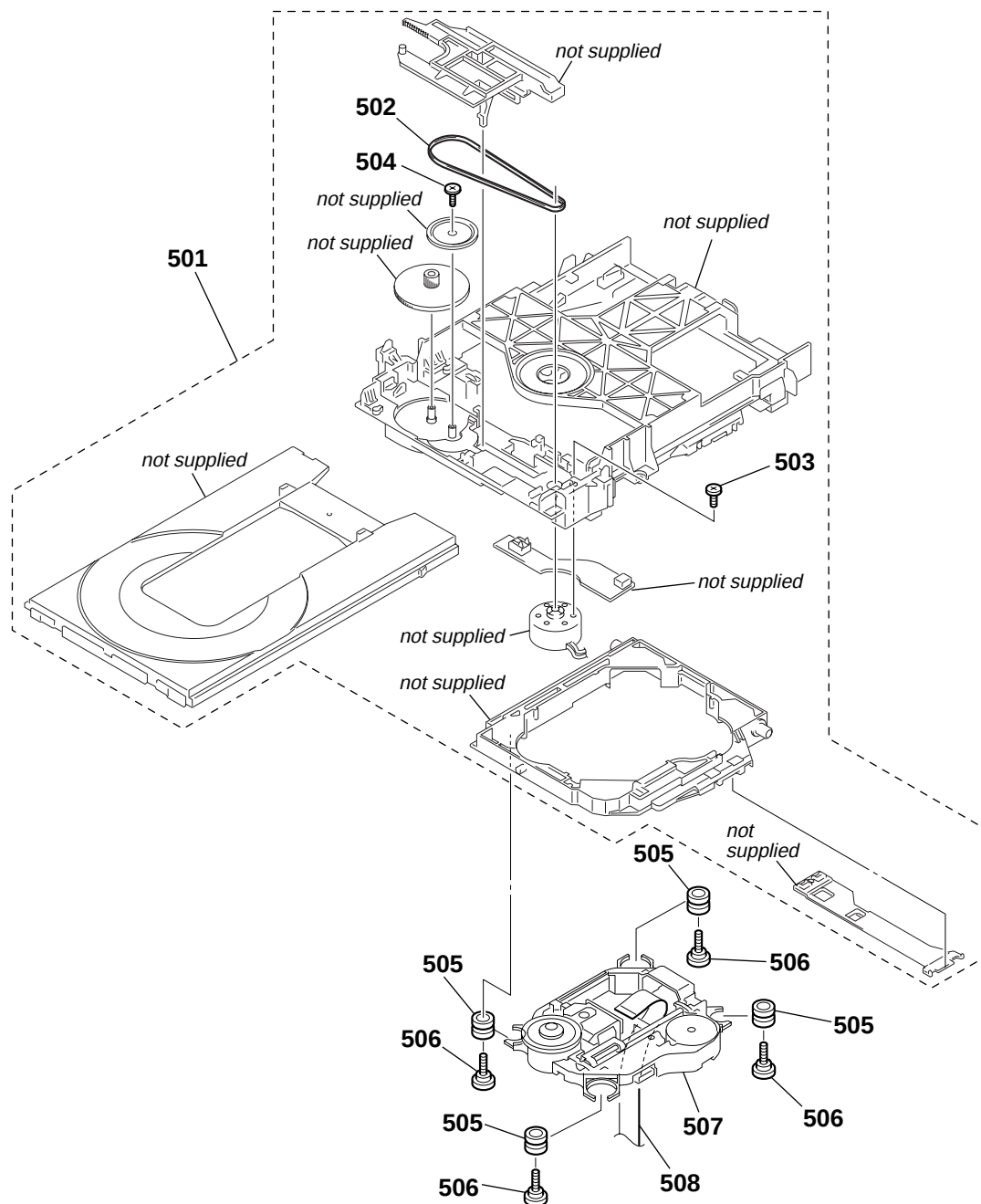


Description

Note: If the wire (flat type) was replaced, fold it some as the wire (flat type) before replacement.

HCD-DZ110/DZ111/DZ120/DZ120K

7-5. DVD MECHANISM DECK SECTION (CDM85-DVBU102)



Note: If the wire (flat type) was replaced, fold it some as the wire (flat type) before replacement.